

# **Product Data Sheet**

# **Epoxy Grout**



A 3 part, general purpose, water clean-up epoxy system for demanding environments





# **FEATURES & BENEFITS**

- Can be cleaned up with water whilst it is still wet
- Significantly improves the stain resistance of cementitious grouts
- High strength
- Chemical resistance

#### **PACKAGING**

Part A (Davco Epoxy Grout Resin) available in a 1.5L pail

Part B (Davco Epoxy Grout Hardener) available in a 1.5L pail

#### Kits Available

1.5L kit: 1.5L pail Epoxy Resin (Part A) + 1.5L pail Epoxy Hardener (Part B)

+ 5 x 1.5kg bags Davco Sanitized® Colorgrout or Davco Slate & Quarry Grout or Davco Elite ColourGrout (Part C)

# WHERE TO USE

#### **Tiles**

Ideal for use with most types of ceramic tiles.

#### **Areas**

Suitable for interior and exterior applications. Commercial walls and floors including dairies, breweries, food processing plants, hospitals, public toilets, commercial laundries and kitchens.

## PRODUCT INFORMATION

#### AS ISO 13007 Classification

When mixed with Sanitized® Colorgrout or Slate & Quarry Grout or Elite ColourGrout, will preform to RG Specifications

# **Curing Time**

48 hours











# **DIRECTIONS FOR USE**

Test the product in an inconspicuous area first

#### SURFACE PREPARATION

- Before commencing grouting, ensure the tile adhesive has set firmly. This usually requires 24 hours with the majority of tile adhesives
- Remove any spacer lugs, rake-out any excess adhesive and any loose or foreign material from the grout joints
- In general, ensure the grout joints are clean and dry

#### Coverage

The coverage of the grout will vary depending upon the texture, size and thickness of the tile and the width of the grout joint. Use the table below as a general guide:

TILE SIZE	COVERAGE PER KIT IN M <sup>2</sup> JOINT WIDTH		
	3mm	5mm	10mm
50 x 50 x 6mm	8	5	
100 x 100 x 10mm	10	6	3
150 x 150 x 10mm	15	9	4.5
200 x 100 x 10mm	13	8	4
300 x 300 x 10mm	30	18	9

# MIX PREPARATION

## **Mix Process**

SITUATION / REQUIREMENT	MIX REQUIREMENTS PER 1.5L
General applications	1.5L of Part A (Epoxy Grout Resin) + 1.5L of Part A (Epoxy Grout Hardener) + 7.5kg or 8kg of Part C (Davco Sanitized® Colorgrout or Davco Slate & Quarry Grout or Davco Elite ColourGrout)

- 1. It is recommended that the system be prepared using a slow speed electric drill fitted with a suitable mixing paddle. Maintain the following ratios:
  - -1.5 litre of Epoxy Grout Resin (Part A)
  - -1.5 litre of Epoxy Grout Hardener (Part B)
  - -7.5kg or 8kg of Davco Sanitized® Colorgrout or Davco Slate & Quarry Grout or Davco Elite ColourGrout (Part C).
- 2. Initially add the Epoxy Grout Resin (Part A) to the Epoxy Grout Hardener (Part B) in a clean bucket and mix thoroughly.
- 3. Ensure Epoxy Grout Resin (Part A) and Epoxy Grout Hardener (Part B) are well combined.
- 4. To this mix, while stirring with a mixing paddle attached to a drill, slowly add the grout (Part C). Do not mix by hand.
- 5. Continue to mix for several minutes until the colour is uniform free of lumps of powder.

#### **APPLICATION**

- 1. Work the grout into the joints in a diagonal motion using a rubber float or squeegee.
- 2. Ensure that the grout is worked into the joint and does not sit on top or "bridge" it.
- 3. Remove excess grout from the surface of the tiles using a diagonal motion.
- 4. Grout only 2 to 4 square metres at a time before clean up.
- 5. Use a damp sponge to clean up the remainder of the grout. Rinse the sponge regularly with clean warm water for best results.
- 6. Do not flood the floor with water. Ensure the sponge is kept clean and the water is changed regularly.
- 7. Remove any excess moisture from the grout joints, to avoid discolouration or colour variations.
- 8. Allow the grout to cure for 48 hours before exposing to the intended environment.

# Clean-up & Return to Service

Clean tools and equipment with water before the grout dries

## **PRECAUTIONS**

#### Safety

- SDS is available from www.parexdavco.com.au
- It is recommended that applicators wear PVC or similar gloves and safety goggles while handling this product
- Keep out of reach of children. If eye contact occurs, rinse with cool water
- If ingested get immediate medical assistance



#### General

- Epoxy Grout will yellow over time. White or light coloured grouts may have a yellow tinge
- Hardened product is very difficult to remove
- Always test application and clean-up procedures before grouting the entire area
- Clean-up of anti-slip or textured tiles will be more difficult. Therefore it is advised to pretest the method of clean-off before attempting to grout the entire tiled area.
- Staining may result on stone, unglazed or porous tiles
- The product contains sand. Polished or soft glazed tiles may scratch
- Do not use in movement joints, use an appropriate flexible sealant
- Not suitable in areas where the grout will be exposed to harsh chemicals such as strong / concentrated acids and alkalis or strong solvents
- Colour may vary from those on grout charts

# **Specific**

• For other uses not mentioned in these instructions, please contact ParexGroup

## **TECHNICAL DATA**

TECHNICAL DATA	EPOXY GROUT
Appearance	Various coloured pastes
Service temperature	-18°C to 80°C
Specific gravity mixed	1.3 kg/L
Pot life	1 hour
Curing time	48 hours
Shelf life when stored unopened in elevated, cool, dry location	12 months

All measurements are taken at 22°C and 50% relative humidity. Specifications vary according to site conditions and should be taken as a guide only.



ParexGroup products manufactured in Australia are produced in accordance with quality management systems certified as complying with AS/ NZS ISO 9001:2008.









